

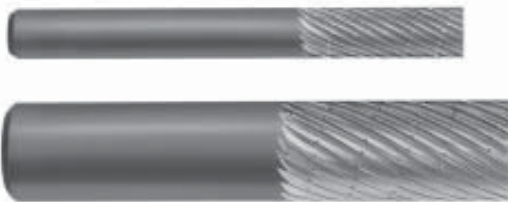
Carbide Die-Car Mills™
Come with 1/4" shanks

Carbide Di-Car Mills™

Special herringbone or extra fine double cut tooth patterns are designed to replace the use of a grinding wheel. Intended for application where there is light stock removal and a very good finish is required. Works best on ferrous, non-work hardening materials. Can be used in either hand or machine applications.

Head Dia.	Flute Length	Nose Flat or Radius	Shape	Tooth Style	Severance Tool Name	EDP Order Number
1/4"	5/8"	-	Cyl. Flat End	Extra Fine Herringbone Cut	A-44-H-W	22150
1/2"	1"	-	Cyl. Flat End	Extra Fine Double Cut	A-48-D-W	22151
1/4"	1/4"	-	Ball	Extra Fine Herringbone Cut	B-44-H-W	22152
1/4"	5/8"	-	Cyl. Ball Nose	Extra Fine Double Cut	C-44-D-W	22153
1/2"	1"	-	Cyl. Ball Nose	Extra Fine Herringbone Cut	C-48-H-W	22154
1/4"	3/8"	F	Tapered, Radius Nose	Extra Fine Herringbone Cut	H-44-H-W	22155
1/4"	1/2"	.068"	Tree, Radius Nose	Extra Fine Double Cut	R-44-D-W	22156
1/2"	1"	.0125	Tree, Radius Nose	Extra Fine Herringbone Cut	R-48-H-W	22157

* 1/2" tools have 1/4" alloy steel, hardened shanks; all 1/4" tools are solid carbide.



Die Mills

Die Mills are made with the shank and the cutting head of the same diameter. They are used extensively in template work, where the shank serves as a guide, and in other profiling operations. Die Mills may be reground many times for a long service life. When reground by Severance, a portion of the shank is reduced to match the new cutting diameter.

Carbide Die Mills

High Speed Steel Die Mills

Head Dia.	Shank Dia.	Flute Style
3/32"	3/32"	Standard Cut
1/8"	1/8"	Double Cut
1/8"	1/8"	Standard Cut
1/8"	1/8"	Standard Cut
5/32"	3/16"	Double Cut
5/32"	3/16"	Standard Cut
3/16"	3/16"	Double Cut
3/16"	3/16"	Standard Cut
1/4"	1/4"	Double Cut
1/4"	1/4"	Standard Cut
5/16"	5/16"	Double Cut
5/16"	5/16"	Standard Cut
3/8"	3/8"	Double Cut
3/8"	3/8"	Standard Cut
7/16"	7/16"	Double Cut
7/16"	7/16"	Standard Cut
1/2"	1/2"	Double Cut
1/2"	1/2"	Standard Cut

Flute Length	Overall Length	Severance Tool Name	EDP Order Number
-	-	-	-
1/2"	1-1/2"	4A-DIE-W	17260
1/2"	1-1/2"	AGA-DIE-W	17262
-	-	-	-
1/2"	2"	5A-DIE-W	17264
1/2"	2"	5GA-DIE-W	17266
3/4"	2"	6A-DIE-W	17268
3/4"	2"	BJA-DIE-W	17270
3/4"	2"	8A-DIE-W	17272
3/4"	2"	CJA-DIE-W	17274
13/16"	2"	10A-DIE-W	17276
3/4"	2"	DJA-DIE-W	17278
1"	2-1/2"	12A-DIE-W	17280
1"	2-1/2"	ELA-DIE-W	17282
1"	2-1/2"	14A-DIE-W	17284
1"	2-1/2"	FLA-DIE-W	17286
1"	2-1/2"	16A-DIE-W	17288
1"	2-1/2"	GLA-DIE-W	17290

Flute Length	Overall Length	Severance Tool Name	EDP Order Number
1/4"	1-5/8"	3/32CA-DIE	17310
-	-	-	-
1/2"	1-5/8"	AGA-DIE	17312
1-1/2"	3"	APA-DIE	17314
-	-	-	-
-	-	-	-
-	-	-	-
3/4"	2"	BJA-DIE	17316
-	-	-	-
3/4"	2-1/4"	CJA-DIE	17318
-	-	-	-
3/4"	2-1/4"	DJA-DIE	17320
-	-	-	-
7/8"	2-1/4"	EKA-DIE	17322
-	-	-	-
7/8"	2-1/4"	FLA-DIE	17324
-	-	-	-
1"	2-1/2"	GLA-DIE	17326