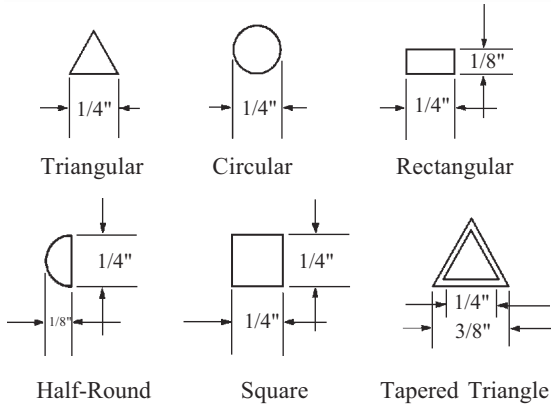




## Die Files

Severance carbide Die Files are used for finishing work on hardened materials. All have 2" long cutting surfaces and are available in cuts and tooth patterns to specification. Handles are supplied with all Die Files.

Below tools will be supplied with standard spiral – medium cut.

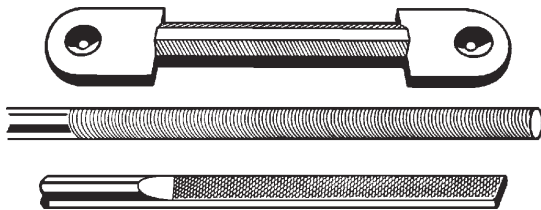


### Carbide

Cutting Surface	Severance Shape	Severance Tool Name	EDP Order Number
2"	Triangular	DFT-1/4-STD	20270
2"	Circular	DFC-1/4-STD	20275
2"	Rectangular	DFR-1/4-STD	20280
2"	Half-Round	DFHR-1/4-STD	20285
2"	Square	DFS-1/4-STD	20290
2"	Tapered Triangle	DFTT-1/4-STD	20295

## Carbide Machine Files

Carbide machine files can cut hardened steel, often eliminating the need for annealing and rehardening critical tools. These files are custom made to specified sizes, shapes, cuts and mounting dimensions. Many variations of the Severance Carbide Hand File may be obtained for unusual filing applications. Machine mounted, automatic deburring applications of Special Severance Carbide Files are steadily increasing and proving very successful. Submit details of your filing and deburring problems - attention to our Engineering Department.



## Tools Made To Your Specifications

How much is your hand filing costing you? Severance Carbide Hand Files often outlast regular files 1 to 100, and the Severance files can be resharpened over and over again!



### Carbide Way Scraper

Over all length is approximately 21 inches, the Carbide Scraper Blade has a 3" radius cutting edge, is 1/16" thick, 1-1/4" wide, and is hollow ground. Easy to hold handle and end designed to scrape and rescraper machine ways.

REF.#55000

This is a special Way Scraper used for machine way repair.



REF.#55533

This is a special hand file made with a special handle for a customers application.