

Chatter-Free™ Stop-Countersinks Cutters continued....

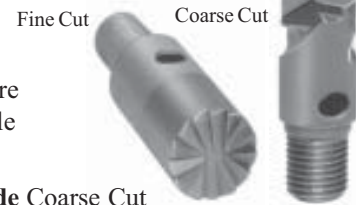


Carbide

Head Dia.	Pilot Dia.	Thread Dia.	Overall Length	Centerline Angle		30°	41°	45°	50°	60°
				Included Angle		60°	82°	90°	100°	120°
				Severance Name	Order Number	Order Number	Order Number	Order Number	Order Number	
5/8"	7/32 (.2187)	1/4"-28	1-5/32"	SC-10-W	13879	14023	14168	14313	14458	
5/8"	1/4 (.2500)	1/4"-28	1-5/32"	SC-10-W	13880	14024	14169	14314	14459	
5/8"	5/16 (.3125)	1/4"-28	1-5/32"	SC-10-W	13881	14025	14170	14315	14460	
5/8"	3/8 (.3750)	1/4"-28	1-5/32"	SC-10-W	13882	14026	14171	14316	14461	
3/4"	5/32 (.1562)	3/8"-24	1-3/16"	S3-12-W	13895	14039	14184	14329	14474	
3/4"	#21 (.1590)	3/8"-24	1-3/16"	S3-12-W	13896	14040	14185	14330	14475	
3/4"	3/16 (.1875)	3/8"-24	1-3/16"	S3-12-W	13897	14041	14186	14331	14476	
3/4"	#10 (.1935)	3/8"-24	1-3/16"	S3-12-W	13898	14042	14187	14332	14477	
3/4"	7/32 (.2187)	3/8"-24	1-3/16"	S3-12-W	13900	14044	14189	14334	14479	
3/4"	1/4 (.2500)	3/8"-24	1-3/16"	S3-12-W	13901	14045	14190	14335	14480	
3/4"	"F" (.2570)	3/8"-24	1-3/16"	S3-12-W	13902	14046	14191	14336	14481	
3/4"	5/16 (.3125)	3/8"-24	1-3/16"	S3-12-W	13903	14047	14192	14337	14482	
3/4"	3/8 (.3750)	3/8"-24	1-3/16"	S3-12-W	13904	14048	14193	14338	14483	

Aircraft Style Rivet Shavers

Severance Rivet Shavers are used with Micro-Stop units. These end-cutting tools are designed to cut rivet heads, etc., flush to the surrounding surface. They are available in two series, multi-flute for fine finishing and two-flute for fast material removal.



Carbide Fine Cut

Tool Dia.	Overall Length	Thread Size
5/16"	27/32"	1/4"-28
3/8"	27/32"	1/4"-28
7/16"	27/32"	1/4"-28
1/2"	27/32"	1/4"-28
9/16"	27/32"	1/4"-28
5/8"	27/32"	1/4"-28
3/4"	31/32"	3/8"-24
7/8"	31/32"	3/8"-24
1"	31/32"	3/8"-24

Number of Flutes	Severance Tool Name	EDP Order Number
14	RS-11	28480
14	RS-12	28481
14	RS-13	28482
14	RS-14	28483
16	RS-15	28484
16	RS-16	28485
18	RS-37	28486
24	RS-38	28487
24	RS-39	28488

Carbide Coarse Cut

Number of Flutes	Severance Tool Name	EDP Order Number
2	RS-21	28490
2	RS-22	28491
2	RS-23	28492
2	RS-24	28493
2	RS-25	28494
2	RS-26	28495
2	RS-47	28496
2	RS-48	28497
2	RS-49	28498

Special Stop-Countersinks and Units

Special diameters, pilots, flutes, and threads available on the stop countersinks. Special Units can be made like this vacuum unit pictured here.

See pages 41 and 80 for handles



REF. # 55370