

## Specialty Tools

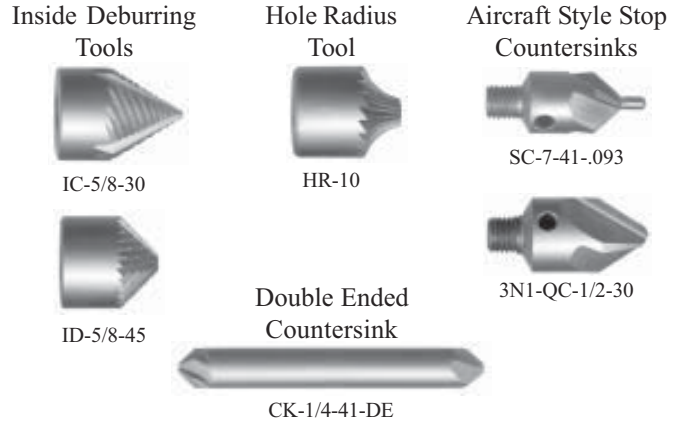
### Whirly-Gig® Handle

The Severance Whirly-Gig® Handle is designed for fast efficient part deburring. A wide range of standard Severance deburring tools can be quickly interchanged for performing and finishing a variety of hand deburring operations.

*How does the Severance Whirly-Gig® Handle work?*



*Severance has a wide variety of deburring tools to fit the Whirly-Gig® Handle*



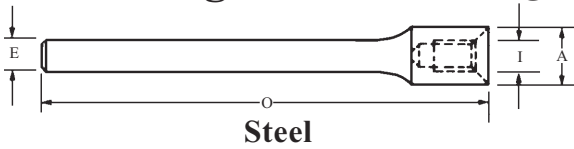
Tools	EDP#
Whirly-Gig® Handle	34266
Whirly-Gig® Extension	
Whirly-Gig® Holder-1/4	34273
Whirly-Gig® Set #344	34268
Whirly-Gig® Set #345	34271
Whirly-Gig® Set #346	34272

### Whirly-Gig® Handle Accessories



Whirly-Gig® Sets		
<p><b>Whirly-Gig® Set #344</b> EDP# 34268</p> <p>1 Whirly-Gig® Handle 1 Whirly-Gig® Extension 1 ID-5/8-30 1 ID-5/8-45 1 SC-7-41-.093 1 SC-7-45-.093 1 HR-10 1 Threaded Arbor</p>	<p><b>Whirly-Gig® Set #345</b> EDP# 34271</p> <p>1 Whirly-Gig® Handle 1 Whirly-Gig® Holder-1/4 1 CK-1/4-45-DE 1 3N1-QC-1/2-45 1 Hex Wrench</p>	<p><b>Whirly-Gig® Set #346</b> EDP# 34272</p> <p>1 Whirly-Gig® Handle 1 Whirly-Gig® Holder-1/4 1 CK-1/4-45-DE 1 CK-1/4-41-DE 1 3N1-QC-1/2-45 1 3N1-QC-3/8-45 1 IC-5/8-30 1 HR-10 1 Hex Wrench 1 Threaded Arbor</p>

## Straight Shanks for QC and Piloted Aircraft Countersinks

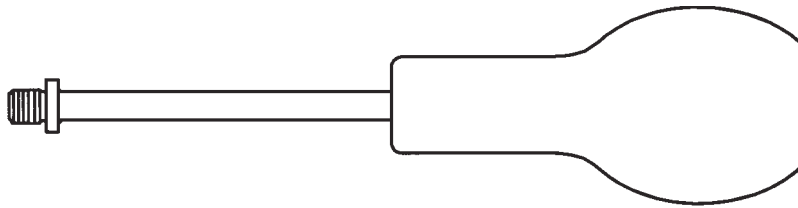


To be used with Severance Quick Change Countersinks 3N1-QC™ on page 59 and Severance Chatter Free™ Aircraft and Piloted countersinks on pages 65-67.

Thread Size	Shank Dia.		Overall Length	Shoulder Dia.	Severance Shank Name	EDP Order Number
	Frac.	Dec.				
1/4"-28	1/4"	.250	4"	7/16"	FM-2 Shank	34235
1/4"-28	1/2"	.500	6"	1/2"	FM-2x6 Shank	34239
1/4"-28	1/2"	.500	8"	1/2"	FM-2x8 Shank	34240
3/8"-24	1/4"	.250	4"	9/16"	FM-3 Shank	34236
3/8"-24	5/8"	.625	6"	5/8"	FM-3x6 Shank	34241
3/8"-24	5/8"	.625	8"	5/8"	FM-3x8 Shank	34242

## Threaded Handles

Steel Shank with a Comfortable Wood Handle. Can be used with HR tools on page 43, and Deburring Tools on pages 32 & 35.

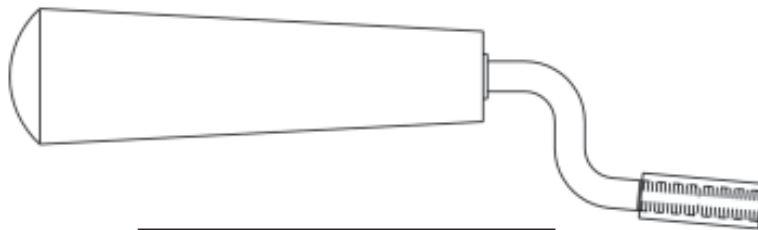


(O.A. length approx. 7")

Fits this Rad. Dbr. Ctr	Severance Tool Name	EDP Order Number
HR-1	H-100	34260
HR-2	H-100	34260
HR-3	H-100	34260
HR-5	H-100	34260
HR-10	H-100	34260
HR-15	H-100	34260
HR-20	H-110	34261
HR-25	H-110	34261
HR-30	H-121	34262
HR-35	H-121	34262
HR-40	H-121	34262
HR-45	H-131	34263
HR-50	H-131	34263

## Whirly-Gig® Handle

The Severance Whirly-Gig® is designed for a variety of hand deburring operations. The handle holds any 1/4"-28 threaded tool. See page 41 for more details.



See Pages 41-42 for more details and options for Handles

Whirly-Gig® Handle

Aprox. Overall Length	Thread Size	Severance Tool Name	EDP Order Number
6-1/2"	1/4"-28	Whirly-Gig®	34266

## Speedy Handle™

The Severance Speedy Handle™ is designed for a variety of hand deburring operations. The handle holds any 1/4" diameter shank tool and has a ratchet like effect inside the handle. See page 42 for more details.



Speedy Handle™

Aprox. Overall Length	Arbor Hole Size	Severance Tool Name	EDP Order Number
4-1/4"	1/4"	Speedy Handle™	34269